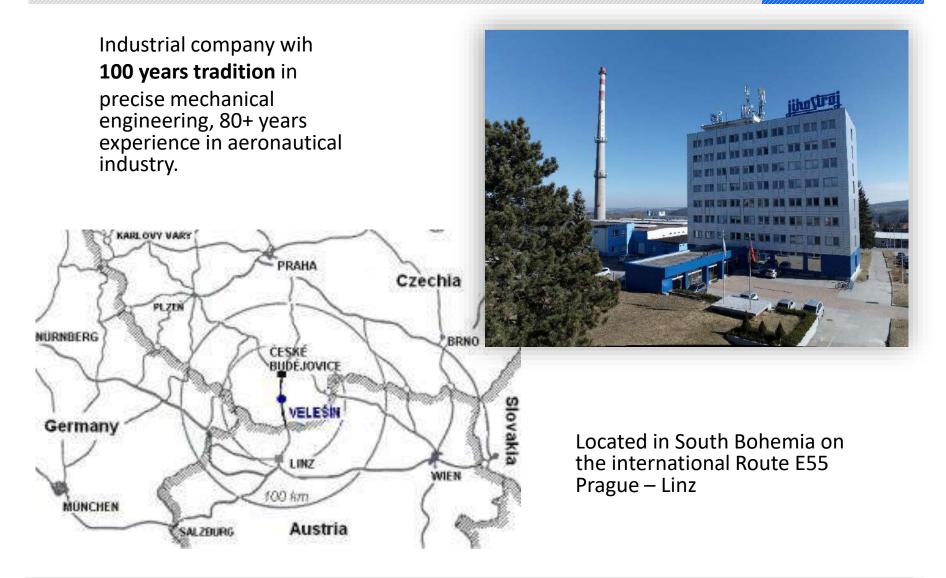


Experienced in **Hydraulics** and Aircraft Engineering



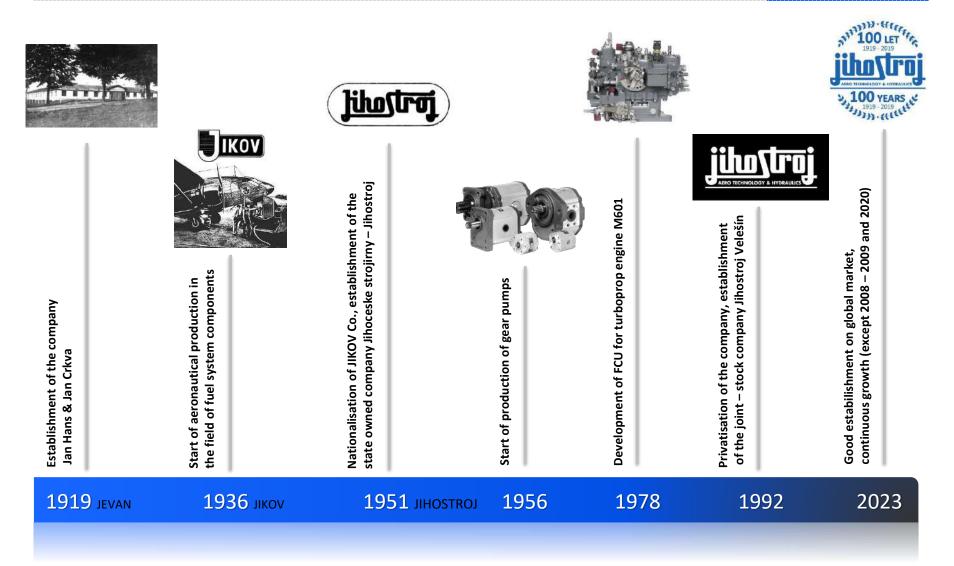
JIHOSTROJ a.s. - since 1919 -





COMPANY HISTORY





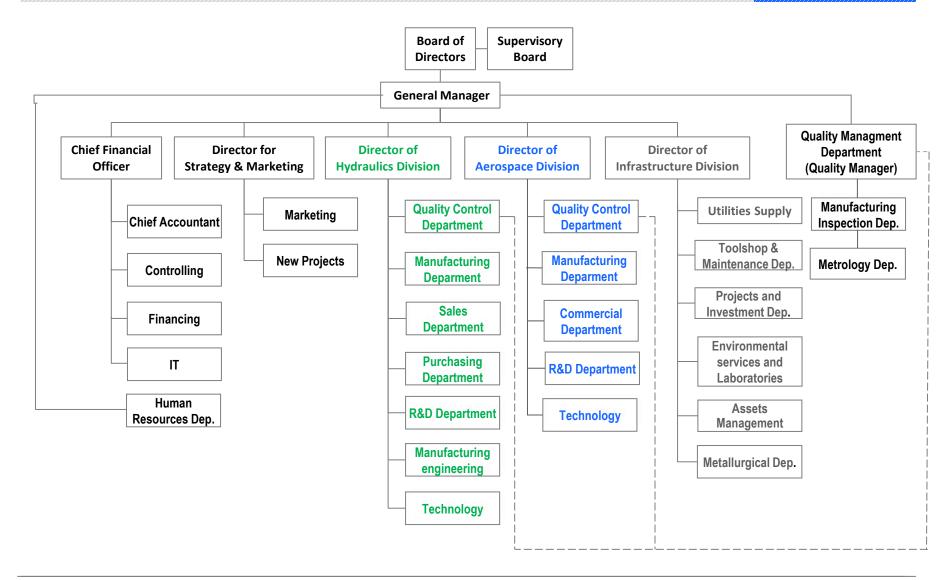
LAYOUT OF THE COMPANY





COMPANY STRUCTURE





QUALITY ASSURANCE SYSTEM

- QMS (Quality Management Syst.) certified according to ISO 9001:2015
- EMS (Environmental Management Syst.) certified according to ISO 14001:2015
- EnMS (Energy Management System) certified according to ISO 50001:2018
- NADCAP certified



INDUSTRIAL & MOBILE HYDRAULICS DIVISION



Products and Application Platforms...





Hydraulic gear pumps & motors





Flow dividers

AEROSPACE DIVISION



Products and Application Platforms...





ENGINE FUEL CONTROL SYSTEMS

APU FUEL CONTROL AND OIL SYSTEMS

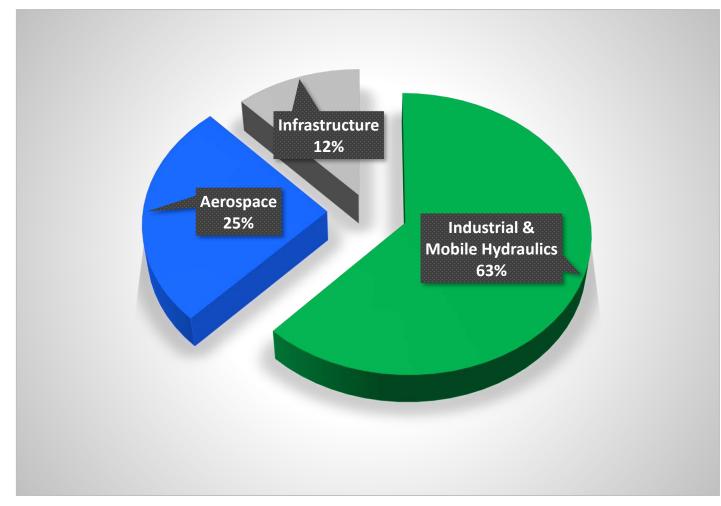


PROPELLER CONTROL SYSTEMS

COMPONENTS FOR AIRFRAME HYDRAULIC AND FUEL SYSTEM

SHARE OF INDIVIDUAL ACTIVITIES

on the total annual turnover of the company in 2022 was \$40,5 mil.





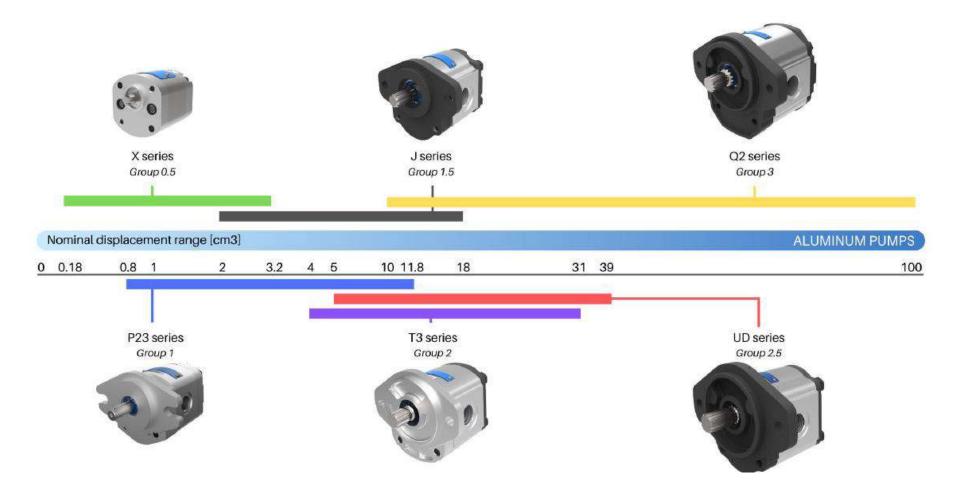
Main production – 270 000 units/year



Gear pumps from Jihostroj are modern high pressure hydraulic pumps connecting dimensions and styles according to with variable international standards. They have working pressure up to 330 bar. The hydraulic gear pumps are produced in seven interrelated series (P23, J, T3, CQ3-T3, UD, Q, QLS, QHD, GHD0, GHD1, GHD2) which have displacement from 0.80 to 150 ccm/rev. We offer all the pumps of series P23, T3, UD, Q in reverse models or as hydraulic motors, they can have special axis sealing resistant to 10 bar. The hydraulic pumps can be equipped with front-end bearing absorbing radial and axial forces of the drive. The hydraulic gear pumps from Jihostroj can be also used as tandem pumps, all the series can be combined in a double or triple (in special cases in four or five pumps systems) modifications. They are applied especially in complex hydraulic circuits of vehicles and manipulation machines, where they have an advantage of saving space and a number of drives of the pumps.

			Nominal Nominal flow range at 1500 rpm	xaM [tbu]	(tbu)	Max continuous pressure on the outlet / inlet port	E.	GEAR PUMPS							GEAR MOTORS				
SERIES		Nominal displacement range					ure liet po	Rotation		nage	ager				Rotation		nage	ager	
							B on the outlet / inlet port	CCW	CM	Bi-directional external drainage	B-drectional internal drainage	Front and bearing	Mutteedonversion	Sealed sections	CCW	CM	Bi-directional external drainage	B-directional internal dramage	Front and hearing
P23	S	0.80	1.07	5000	500	280	300	0	0	0	0		0	0	0	0	0	0	
J	Ó	2.00 18.00	1.35 - 24.80	4000	500	280	300	0	0	0	0	0	0	0	0	0	0	0	0
ТЗ	S.	4.00 - 31.00	3.00 - 47.80	4000	500	280	290	0	0	0	0	0	0	0	0	0	0	0	<
CQ3-T3	81	9 	12.33 - 37.03	3200	500	240	250	0	0			0	0	0	0	0			
UD	M	5.00	6.60 - 58.50	3000	400	280	300	0	0			0	0	0	0	0			4
Q2	W	10.00	13.50 - 135.00	3200	350	290	310	0	0	0	0	0	0	0	0	0	0	0	<
QHD0		7.00	9.8 - 80.6	3400	350	240	260	0	0	0	0				0	0	0	0	
QHD1	T.	10.00	14.1 - 139.5	3200	300	300	320	0	0	0	0	0			0	0	0	0	<
QHD2		43 150	64 - 212.5	3200	250	280	300	0	0	0	0	ø			0	0	0	0	4
GHD 0	N	10.00 36.00	14.00 51.30	3400	350	300	320	0	0	0	0	0	0	0	0	0	0	0	<
GHD 1		17.00 - 71.00	23.50 - 100.10	3200	350	300	320	0	0	0	0	0	0	0	0	0	0	0	<
GHD 2	50	51.00 	59.40 - 212.50	3200	350	280	290	0	0	0	0	0	0	0	0	0	0	0	•

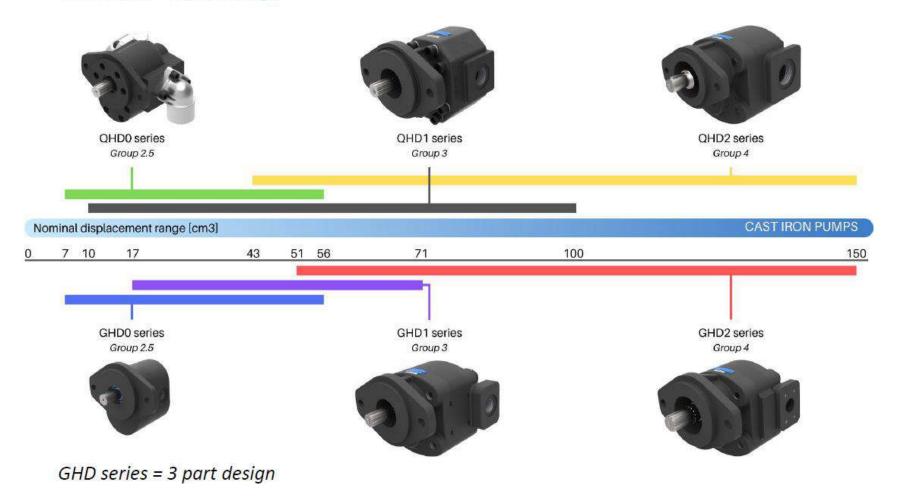
ALUMINIUM GEAR PUMPS AND MOTORS



CAST IRON GEAR PUMPS



QHD series = 2 part design



FAN DRIVE GEAR MOTORS



- The most effective way to cool diesel engines
- Minimizing fuel consumption and emissions



Cast Iron



FLOW DIVIDERS



12 % of production – 16 000 units/year





The DPV 2 flow dividers are robust gear type products of cast iron body, without hydraulic balancing with a fixed axial play. They are applied in situations where it is necessary to split the flow with a sufficient accuracy regardless of the pressure ratio in the individual branches. The output branches can be fitted with the relief valves (V) which are adjusted to the customer's specifications.

The flow dividers can be manufactured with the option of two to six sections.

 Standard Flow dividers -DPMV, DPV2, DPTV

Their accuracy is higher than 90%.

 Precise Flow dividers -DPJV Their accuracy is higher than 97%.



Others (2 % of production)

- Valves
- Spare parts

jihostroj

- CNC turning
- milling, grinding
- reaming
- superfinishing
- boring, jigboring
- straightening







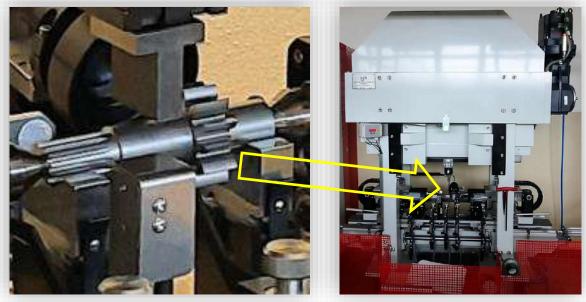
• PGP511 Figure 8 bush block centre







 straightening after heat treatment



jihostra

Robotics
PGP505/511
covers

Robotics

PGP 505

housings



Automation





HEAT & SURFACE TREATMENT

Heat Treatment

- cementation
- annealing, carburizing, tempering,
- nitriding, quenching, stabilization, ...

Surface Treatment

- nickel, zinc plating,
- phosphatation, passivation, anodizing
- type I, II, III, hard anodize,
- alodine, complex masking

Painting

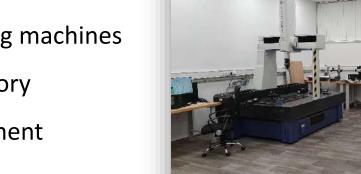
• powder, wet





HYDRAULICS INSPECTION EQUIPMENT

- Coordinate-measuring machines
- Metallurgical laboratory
- Metrological department



3D microscope KEYENCE



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CMM for gears KLINGELNBERG P26

5-axis CMM MITUTOYO



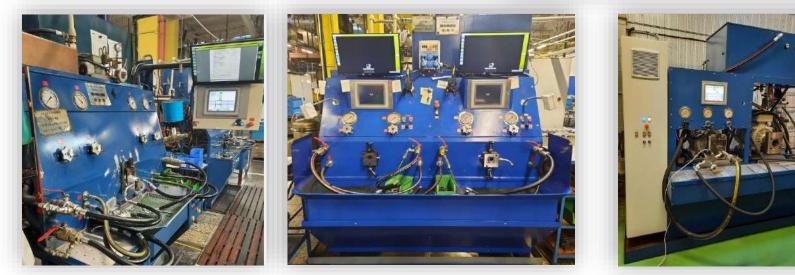


HYDRAULICS TESTING



- 100 % functional inspection Acceptance Production Testing, development testing
- products and subassemblies functional testing
- long-endurance tests in automated 24/7 cycle
- high/low temperature & barochamber tests
- testing in simulated closed control loop





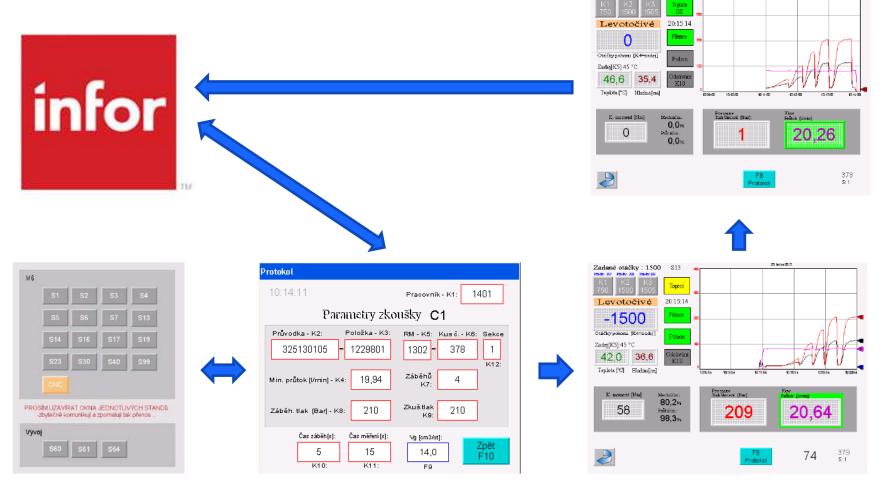
HYDRAULICS TESTING



25, bd/s 2013

Zadané otáčky : 750 Podv. Kř. Podv. Kř. Podv. Kř. 513

Testing results are online visible and connected with our ERP - INFOR



HYDRAULICS STORAGE & PACKING

Warehouse and Expedition Department:

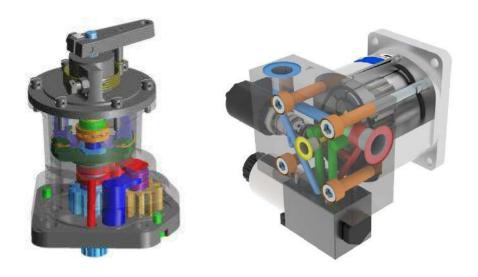
- Automated warehouse system for parts and tools
- Careful packing according to delivery destination and customer's requirements



RESEARCH, DESIGN & DEVELOPMENT

Aerospace + Hydraulic R&D Department:

- 24+10 qualified people
- research & design activities
- analytical works (FMEA, ...)
- test benches design
- measuring methods development
- documentation and configuration control





Equipment:

- 26 CAD/CAM 3-D workstations Unigraphics and Solid Edge,
- FEM Ansys, Flow analysis CFX
- programming, computing and simulating tools
- testing and measuring equipment

JIHOSTROJ EXPORT TERRITORIES









Thank you for your attention.