Valve Type	Graphic Symbols	Max. Operating Pressure MPa	Max. Flow L/min	Page
Remote Control Relief Valves		25	DT ₀₁	C-3
Direct Type Relief Valves		21	DT/DG 02	C-5
Pilot Operated Relief Valves		25	BT/BG 03 06 10	C-7
Low Noise Type Pilot Operated Relief Valves		25	S-BG 03 06 10	C-11
Relief Valves (High Pressure Type)		35	B3G 03 06	C-14
Solenoid Controlled Relief Valves		25	BST/BSG 03 06 10	C-17
Solenoid Controlled Relief Valves (High Pressure Type)		35	B3SG 03 06	C-22
H/HC Type Pressure Control Valves		21	HT/HG HCT/HCG 03 06 10 HF16 HCF16	C-25
Pres. Reducing Valves Pres. Reducing and Check Valves		21	RT/RG RCT/RCG 03 06 10 RF RCF16	C-36
Pressure Reducing and Relieving Valves		03 : 14 06 : 25	RBG 03 06	C-43
Brake Valves		25	UBGR 03 06 10	C-47
Unloading Relief Valves		21	BUCG 06 10	C-47
Semiconductor Type Pressure Switches		35	JT-02	C-48
Pressure Monitoring System		20 35		C-50

Hydraulic Fluids

Fluid Types

Any type of hydraulic fluids listed in the table below can be used. Use any type of fluids, no change in specifications.

Petroleum base oils	Use fluids equivalent to ISO VG 32 or VG 46.
Synthetic fluids	Use phosphate ester or polyol ester fluid. When phosphate ester fluid is used, prefix "F-" to the model number because the special seals (fluororubber) are required to be used.
Water containing fluids	Use water-glycol fluid.

Note: For use with hydraulic fluids other than those listed above, please consult your Yuken representatives in advance. Standard model of Semiconductor Type Pressure Switches can use with phosphate ester and W/O emulsion type fluids.

Recommended Fluid Viscosity and Temperature

Use under conditions where the viscosity and temperature of the hydraulic fluid remain in the ranges indicated in the following table.

Name	Viscosity	Temperature
Remote Control Relief Valves Direct Type Relief Valves Pilot Operated Relief Valves Low Noise Type Pilot Operated Relief Valves Relief Valves Solenoid Controlled Relief Valves*	ontrol Valves Control Valves Valves 15 - 400 mm ² /s and Check Valves and Relieving Valves	−15 - +70°C
Semiconductor Type Pressure Switches	15 - 400 mm²/s	−20 - +70°C

★ If the valve is provided with a vent ristrictor (ex. : A-BSG/B3SG), the viscosity range should be 15 - 200 mm⊡s.

Control of Contamination

Due caution must be paid to maintaining control over contamination of the hydraulic fluids which may otherwise lead to breakdowns and shorten the life of the valves. Please maintain the degree of contamination within NAS 1638-Grade 12. Use 25 μ m or finer line filter.

Instructions

Drain Piping

It is necessary to connect the drain port directly to the reservoir with a back pressure close to the atmospheric pressure. If neglect this process, there is the risks that system pressure will increase unlimitedly and occur serious accident.

Interchangeability in Installation between Current and New Design

Model change has been made on the following products.

Nomo	Model Numbers		Mounting	Major Changes	Daga	
Name	Current	New	Interchangeability	wajor Changes	Page	
	BS * -03,-47	BS*-03,-48		Pilot valves (DSG-01) have been changed		
Solenoid Controlled Relief Valve	BS*-06,-47	BS*-06,-48	Yes	Yes in the design numbers 70. There are no changes in specifications and mounting dimensions.	_	
	BS*-10,-47	BS*-10,-48				

Remote Control Relief Valves

This valve is used as a remote control valve for pilot operated type pressure control valves.

Specifications

Accessories

Mounting Bolts

Valve Model Numbers

DG-01

Sub-plate

Model Numbers

DGM-02-20

surface should have a good machined finish. $(\stackrel{1.6}{\bigtriangledown})$

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting

Sub-plate

Valve Model

Numbers

DG-01

Model Numbers		Max. Operating	Approx. Mass kg	
Threaded Connection	Sub-plate Mounting	MPa	DT Type	DG Type
DT-01-22	DG-01-22	25	1.6	1.4

Model Number Designation

D	Т	-01	-22
Series Number	Type of Mounting	Valve Size	Design Number
D: Remote Control	T : Threaded Connection	01	22
Relief Valves	G : Sub-plate Mounting	01	22

Socket Head Cap Screw

M5045L.....4 Pcs.

Thread Size

Rc

 $\frac{1}{4}$

Approx. Mass

kg

0.7

Instructions

- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- If the internal volume of the vent line is too large, chattering is likely to occur, so please use the pipes with 4mm inside diameter.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.
- In case of using for vent control, if pilot relief valve fully closed, the pressure of system is equal to the setting pressure of main valve.







Graphic Symbol







List of Seals



Item	Name of Parts	Part Numbers	Qty.
13	O-Ring	OR NBR-70-1 P12-N	1
14	O-Ring	OR NBR-90 P22.4-N	1

DG-01



Item	Name of Parts	Part Numbers	Qty.
11	O-Ring	OR NBR-70-1 P9-N	1
12	O-Ring	OR NBR-90 P9-N	2

21.0

7.0

3.5

0 2 4 6 Flow Rate L/min

Nominal Override Characteristics

DT-02-H

DG-02-H

DT-02-B

DG-02-B

8 10 12 14 16

Hydraulic fluid Viscosity : 35 mm[□]/_k Specific Gravity : 0.850

17.5 14.0 Pressure DT-02-C 10.5 DG-02-C MPa

MPa 0.2



Direct Type Relief Valves

This valve is used in a hydraulic circuit to prevent damage due to over pressure and to adjust the maximum circuit pressure of small capacity.

Specifications

Model N	Model Numbers Max. Operating		Pres. Adj.	Max.	Approx k	k. Mass
Threaded Connection	Sub-plate Mounting	Pressure MPa	MPa	L/min	DT Type	DG Type
DT-02-*-22	DG-02-*-22	21	*	16	1.5	1.5

 \star Refer to the model number designation.

Model Number Designation

D	Т	-02	— В	-22
Series Number	Type of Mounting	Valve Size	Pres. Adj. Range	Design Number
D: Direct Type	T : Threaded Connection	02	B:★-7	22
Relief Valves	G : Sub-plate Mounting	02	H:7-21	22

★ Refer to the minimum adjustment pressure characteristics.

Instructions

- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.

Accessories

Mounting Bolts

Valve Model Numbers	Socket Head Cap Screw
DG-02	M5□45L4 Pcs.

Sub-plate

Valve Model	Sub-plate	Thread Size	Approx. Mass
Numbers	Model Numbers	Rc	kg
DG-02	DGM-02-20	1⁄4	0.7

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. $(\stackrel{1.6}{\bigtriangledown})$

The sub-plates are those for remote control relief valves. For dimensions, see page C-4.





PRESSURE CONTROLS













Min. Adjustment Pressure







List of Seals



Pilot Operated Relief Valves

These valves protect the hydraulic system from excessive pressure, and can be used to maintain constant pressure in a hydraulic system. Remote control and unloading are permitted by using vent circuits.

Specifications

Model Numbers		Max. Operating	Pres. Adj. Range	Max. Flow	Approx. Mass kg	
Threaded Connection	Sub-plate Mounting	Pressure MPa	MPa	L/min	ВТ Туре	BG Type
BT-03-*-32	BG-03-*-32			100	5.0	4.7
BT-06-*-32	BG-06-*-32	25	★ - 25	200	5.0	5.6
BT-10-*-32	BG-10-*-32			400	8.5	8.7

 \star Refer to the minimum adjustment pressure characteristics on page C-10.

• For large flow valves (flange connect type), please contact us.

Model Number Designation

В	Т	-03	-v	-32
Series Number	Type of Mounting	Valve Size	High Venting * Pres. Feature	Design Number
		03		32
B : Pilot Operated Relief Valves	T : Threaded Connection	06	V : For High Venting Pressure	32
		10		32
	G ∶ Sub-plate Mounting	03	Feature (Omit if not	32
		06	required)	32
		10		32

 \star Use high venting pressure type to reduce the changeover time from unload to onload.

Accessories

Valve Model Numbers	Socket Head Cap Screw
BG-03	M12D70L2 Pcs., M12D95L2 Pcs.
BG-06	M16 60L2 Pcs., M16 80L2 Pcs.
BG-10	M20 70L2 Pcs., M20 90L2 Pcs.

Sub-plates

	-		
Valve Model Numbers	Sub-plate Model Numbers	Thread Size Rc	Approx. Mass kg
PC 03	BGM-03-20	3/8	2.4
DQ-03	BGM-03X-20	1/2	3.1
DC 06	BGM-06-20	3⁄4	4.7
DQ-00	BGM-06X-20	1	5.7
PC 10	BGM-10-20	11/4	8.4
00-10	BGM-10X-20	11/2	10.3

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. (¹⁶√)





Vent Connection

Pilot Operated Relief Valves





Instructions

- If a remote control relief valve is used in the vent circuit, see page C-5. In addition, if the internal volume of the vent line is too large, chattering is likely to occur. Thus, as far as possible reduce the inside diameter and the length of the pipe.
- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.
- With a small flow, the setting pressure may be unstable.
 Use with a flow rate above the minimum flow as the right chart.

Valve Size	Min. Flow
03	Q I /min
06	8 L/IIIII
10	15 L/min







BOM-05	86	60	13	52.8	3.1	26.0	140	13	122	00	30	20	07	52.8
BGM-03X	00	00	15	55.0	5.1	20.9	149	15	123	95	52	21	51	55.0
BGM-06	108	70	15	70	4	25	180	15	150	106.5	51	27.2	121	66.7
BGM-06X	108	/0	15	/0	4	55	160	15	150	119	51	18	121	00.7
BGM-10	126	04	16	076	57	41.2	227	16	105	138.2	62	30.2	154	000
BGM-10X	120	94	10	02.0	5.1	41.5	221	10	195	158	02	17	134	00.9
		·												
	-					-								
Model Numbers	I	U	V	X	Y	Z	а	b	d	е	t		h	n
Model Numbers BGM-03	10	0	V	X	Y	2 32	a	D	d	e	10	M121	h Thd.	n 3⁄8
Model Numbers BGM-03 BGM-03X	19	47.4	0	X 22	Y 22	2 32 40	a 20	b 14.5	d 11	е 17.5	t 19	M12 1 20 De	h Thd. ep	$\frac{n}{\frac{3}{8}}$
Model Numbers BGM-03 BGM-03X BGM-06	19	47.4	0	X 22	Y 22	2 32 40 40	a 20	b 14.5	d 11	e 17.5	t 19	M12 7 20 De M16 7	n Thd. ep Thd.	n $\frac{3}{8}$ $\frac{1}{2}$ $\frac{3}{4}$
Model NumbersBGM-03BGM-03XBGM-06BGM-06X	19 37	47.4 55.5	0 23.8	X 22 33.4	Y 22 11	2 32 40 40 50	a 20 25	b 14.5 23	d 11 13.5	e 17.5 21	t 19 24	M12 T 20 De M16 T 25 De	n Thd. ep Thd. ep	$ \begin{array}{c} n \\ \frac{3}{8} \\ \frac{1}{2} \\ \frac{3}{4} \\ 1 \end{array} $
Model NumbersBGM-03BGM-03XBGM-06BGM-06XBGM-10	19 37	0 47.4 55.5 76.2	V 0 23.8	X 22 33.4	Y 22 11	2 32 40 40 50 50	a 20 25	b 14.5 23	d 11 13.5	e 17.5 21	t 19 24	M12 1 20 De M16 1 25 De	h Chd. Chd. ep Chd.	$ \begin{array}{c c} n \\ \hline 3/8 \\ \hline 1/2 \\ \hline 3/4 \\ \hline 1 \\ \hline 1 \\ 1 \\ 1 \\ 4 \\ \end{array} $
Model Numbers BGM-03 BGM-03X BGM-06 BGM-06X BGM-10 BGM-10X	19 37 42	0 47.4 55.5 76.2	0 23.8 31.8	x 22 33.4 44.5	Y 22 11 12.7	2 32 40 50 50 63	a 20 25 32	b 14.5 23 28	d 11 13.5 17.5	e 17.5 21 26	t 19 24 31	M12 1 20 De M16 1 25 De M20 1 28 De	n Chd. ep Chd. ep Chd. ep	$ \begin{array}{c} n \\ \hline 3/8 \\ 1/2 \\ \overline{3/4} \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 7 \\ \end{array} $

Nominal Override Characteristics





Hydraulic Fluid: Viscosity : 35 mm^[] Specific Gravity : 0.850



Min. Adj. Pressure & Vent Pressure vs. Flow





Hydraulic Fluid: Viscosity : 35 mm⊠s Specific Gravity : 0.850

Vent PressureMin. Adjustment Pressure



Note) Venting Pressure is the relieving pressure when the vent port open to tank port.

List of Seals



Itam Name of		Part Numbers				
nem	Parts	BT-03	BT-06	BT-10	Qty.	
16	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1	
17	O-Ring	OR NBR-90 P32-N	OR NBR-90 P32-N	OR NBR-90 P32-N	1	



Itam	Name of	of Part Numbers			Otv
nem	Parts	BG-03	BG-06	BG-10	Qty.
17	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1
18	O-Ring	OR NBR-90 P9-N	OR NBR-90 P11-N	OR NBR-90 P9-N	1
19	O-Ring	OR NBR-90 P18-N	OR NBR-90 P28-N	OR NBR-90 P32-N	2
20	O-Ring	OR NBR-90 P32-N	OR NBR-90 P32-N	OR NBR-90 P42-N	1

Low Noise Type Pilot Operated Relief Valves

Pilot operated relief valves here have been particularly developed as low-noise types. Able to protect pumps and control valves against excessive pressures, they are used to control the pressure in the hydraulic system to a constant level.

Remote control and unloading are permitted by using vent circuits.

Specifications

Model Numbers	Max. Operating Pres. MPa	Pres. Adj. Range MPa	Max. Flow L/min	Approx. Mass kg
S-BG-03- * - * -40			100	4.1
S-BG-06- * - * -40	25	★ - 25	200	5.0
S-BG-10- * -40			400	10.5

★ See minimum adjustment pressure characteristics on page C-12.

Model Number Designation

S-	В	G	-03	-V	—L	-40	Gra
Low Noise Type	Series Number	Type of Mounting	Valve Size	High Venting Pres. Feature*	Direction of Handle	Design Number	
S : Low	B : Pilot	0	03	V: For High Venting	(Viewed from pressure)	40	Ĺ
Noise Operated Relief		G : Sub-plate Mounting	06	(Omit if not	L: Left (Normal) R: Right	40	
Type	Valves	U	10	required)		40	

 \star Use the high venting pressure type where it is necessary to reduce the changeover time from unloading to onloading.

We also product The Low Noise Type Solenoid Controlled Relief Valves as below. For more details, please contact us.

Model Numbers	Max. Operating Pres. MPa	Max. Flow L/min
S-BSG-03-*-*-*-*-53		100
S-BSG-06- * - * - * - * - * - 53	25	200
S-BSG-10- * - * - * - * - 53		400

Instructions

- If a remote control relief valve is used in the vent circuit, see page C-5. In addition, if the internal volume of the vent line is too large, chattering is likely to occur. Thus, as far as possible reduce the inside diameter and the length of the pipe.
- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.
- With a small flow, the setting pressure may be unstable. Use with minimum flow rate as the table below.

Valve Size	Min. Flow
03	5 L/min
06	5 L/IIIII
10	8 L/min





Araphic Symbols





Vent Connection

AccessoriesMounting Bolts

Valve Model Numbers	Socket Head Cap Screw
S-BG-03	M12□40L 4 Pcs.
S-BG-06	M16⊑50L 4 Pcs.
S-BG-10	M20⊟60L 4 Pcs.

Sub-plates

Valve Model Numbers	Sub-plate Model Numbers	Thread Size Rc	Approx. Mass kg
S P.C. 02	BGM-03-20	3/8	2.4
3-00-03	BGM-03X-20	1/2	3.1
S PC 06	BGM-06-20	3⁄4	4.7
2-00-00	BGM-06X-20	1	5.7
S-BG-10	BGM-10-20	11/4	8.4
	BGM-10X-20	11/2	10.3

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. (^{1.6}√)

The sub-plates are those for pilot operated relief valves. For dimensions, see page C-9.









Note: Vent Pressure means the relief pressure when the vent part open to the tank line.

- Low Noise Type Pilot Operated Relief Valves



Interchangeability Between Conventional Type and Low Noise Type

The 40 design of low noise type S-BG-03, 06, 10 has mounting interchangeability with the 32 design of conventional type BG-03, 06, 10. But the outside shape is different, for example the direction of pressure adjustment handle.



Relief Valves (High Pressure Type)

Relief valves here have been particularly developed those be able to adjust pressure to high level of 35 MPa. Able to protect pumps and control valves against excessive pressures, they are used to control the pressure in the hydraulic system to a constant level. Remote control and unloading are permitted by using vent circuits.

Specifications

Model Numbers	Max. Operating Pres. MPa	Pres. Adj. Range MPa	Max. Flow L/min	Approx. Mass kg
B3G-03-*-10	25	→ 25	250	4.1
B3G-06-*-10		★ - 35	500	5.1

 \star See minimum adjustment pressure characteristics on page C-15.

Model Number Designation

В3	G	-03	-v	-10
Series Number	Type of Mounting	Valve Size	High Venting* Pres. Feature	Design Number
B3 : Relief Valves	Relief Valves G : Sub-plate		V : For High Venting	10
(High Pressure Type)	Mounting	06	(Omit if not required)	10

★ Use the high venting pressure type where it is necessary to reduce the changeover time from unloading to onloading.





Graphic Symbols



Vent Connection

Accessories

Mounting Bolts

Valve Model Numbers	Socket Head Cap Screw
B3G-03	M12□40L 4 Pcs.
B3G-06	M16🗆 50L 4 Pcs.

Instructions

- When control in the vent circuit, if the internal volume of the vent line is too large, chattering is likely to occur. Thus, as far as possible reduce the inside diameter and the length of the pipe.
- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.
- With a small flow, the setting pressure may be unstable. Use with the minimum flow rate as the below chart.

Valve Size	Min. Flow
03	5 L/min
06	5 L/IIIII

Sub-plates

Valve Model Numbers	Sub-plate Model Numbers	Thread Size Rc	Approx. Mass kg
P2C 02	BGM-03-20	3/8	2.4
B3G-03	BGM-03X-20	1/2	3.1
B2C 06	BGM-06-20	3⁄4	4.7
B3G-00	BGM-06X-20	1	5.7

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. (^{1.6}/_>)

The sub-plates are those for pilot operated relief valves. For dimensions, see page C-9.



Nominal Override Characteristics







Vent Pressure





Note: Vent Pressure means the relief pressure when the vent part open to the tank line.

High Pressure Type

List of Seals

B3G-03, 06



Itom	Nome of Dorte	Part Numbers		
nem	Iname of Parts	B3G-03	B3G-06	Qiy.
17	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1
18	O-Ring	OR NBR-90 P18-N	OR NBR-90 P28-N	2
19	O-Ring	OR NBR-90 P14-N	OR NBR-90 P14-N	1
20	O-Ring	OR NBR-90 P9-N	OR NBR-90 P11-N	1
21	O-Ring	AS568-123 (NBR-90)	AS568-123 (NBR-90)	1
22	O-Ring	AS568-025 (NBR-90)	AS568-025 (NBR-90)	1
23	O-Ring	AS568-024 (NBR-90)	AS568-024 (NBR-90)	1
24	O-Ring	AS568-012 (NBR-90)	AS568-012 (NBR-90)	2
25	Back-up Ring	SO-BRB-34	SO-BRB-34	1
26	Back-up Ring	SO-BRB-32	SO-BRB-32	1
25 26	Back-up Ring Back-up Ring	SO-BRB-34 SO-BRB-32	SO-BRB-34 SO-BRB-32	1

.

The coil type numbers in the shaded column are handled as optional extras. In case these coils are required to be chosen, please confirm the time of delivery with us before ordering.

Solenoid Controlled Relief Valves

The solenoid controlled relief valve is a combination of a pilot operated relief valve and a solenoid operated directional valve. It is used for no-load pump operation by using electric signals or, together with a remote control relief valve, for two or three pressure control of the hydraulic system.

Specifications

Model N Threaded Connection	Max. Operating Pres. MPa	Pres. Adj. Range MPa	Max. Flow L/min	Approx. Mass kg	
BST-03- * - * - * - 4 8	BSG-03-*-*-*-48			100	See the
BST-06-*-*-*-48	BSG-06- * - * - * - * - 4 8	25	★ - 25	200	chart
BST-10-*-*-*-48	BSG-10-*-*-*-48			400	below.

 \star For relief valves, standard pilot operated relief valves are used.

For minimum adjustment pressures and other characteristics, see pages C-9 & C-10.

• For large flow valves (flange connection type), please contact us.

Approx. Mass

Model Numbers Double Sol. With Vent Restrictor Single Sol. BST-03 7.1 kg 6.6 kg 7.6 kg BST-06 7.1 kg 6.6 kg 7.6 kg BST-10 11.3 kg 10.8 kg 10.3 kg BSG-03 7.3 kg 6.8 kg 6.3 kg BSG-06 7.7 kg 7.2 kg 8.2 kg BSG-10 11.0 kg 10.5 kg 11.5 kg

Model Number Designation

Α-	BS	Т	-03	- V	-2B3A	-A100	— N	-48
With Vent ^{*1} Restrictor	Series Number	Type of Mounting	Valve Size	High Venting* ² Pres. Feature	Vent Type★³	Coil Type*⁴	Type of Electrical Con.	Design Number
		1 1 1 1	03		2B3A	AC :	None:	48
A . XX7.1 X7		T : Threaded Connection	06	V : For High	2B3B	A100, A120	Terminal Den Terre	48
Restrictor	Controlled		10	Pressure	2B2B	DC:	N:	48
(Option) (Omit	Relief		03	Feature	2B2	D12, D24	With Plug-in	48
li not required)	valves	G : Sub-plate Mounting	06	required)	3C2	AC→DC Rectified :	(DIN)	48
			10		3C3	R100, R200	(Option)	48

★1. Models with vent restrictor are applicable only for the vent type 2B3A and 2B3B. For details, see page C-19.

 \star 2. Use high venting pressure types to reduce changeover time from unloading to onloading.

 \bigstar 3. For the details of the vent types, see the following page.

★4. The coil codes are the same as for solenoid operated directional valve DSG-01. See the Solenoid Ratings on page C-52.

Request

Low Noise Type Solenoid Controlled Relief Valves

Low Noise Type Solenoid Controlled Relief Valves are also available. For details, please contact us.



PRESSURE CONTROLS



Vent Types

		Solenoid Operated		Operation			
Vent Type	Vent Type Graphic Symbols Directional Valve Model Numbers		SOL"a"	SOL"b"	Vent Connecting		
2024	"A"			OFF	Connected to port "A".		
ZBJA		D30-01-2D3A		ON	Connected to tank (no-load)		
2838				OFF	Connected to tank (no-load)		
2030		DSG-01-2B3B		ON	Connected to port "B".		
2020		DSG-01-2B2B		OFF	Closed state (relief valve setting pressure)		
2 B 2 B				ON	Connected to port "B".		
רסר	"A" "B"	DSC 01 202		OFF	Connected to port "A".		
202		D5G-01-2B2		ON	Connected to port "B".		
	"A" "B"		OFF	OFF	Closed state (relief valve setting pressure)		
3C2		DSG-01-3C2	ON	OFF	Connected to port "A".		
			OFF	ON	Connected to port "B".		
	"A" "B"		OFF	OFF	Connected to tank (no-load)		
3C3		DSG-01-3C3	ON	OFF	Connected to port "A".		
			OFF	ON	Connected to port "B".		

Accessories

	Mo	bun	tin	g	Bo	lts
--	----	-----	-----	---	----	-----

Valve Model Numbers	Socket Head Cap Screw
BSG-03	M12[70L2 Pcs. M12[95L2 Pcs.
BSG-06	M16 60L2 Pcs. M16 80L2 Pcs.
BSG-10	M20070L2 Pcs. M20090L2 Pcs.

Type of Electrical Conduit Connection

Type of electrical conduit connection is same as solenoid operated directional valve DSG-01. For details, see page C-51.

Sub-plates

Valve Model Numbers	Sub-plate Model Numbers	Thread Size Rc	Approx. Mass kg
PSC 02	BGM-03-20	3/8	2.4
B30-03	BGM-03X-20	1/2	3.1
DSC 06	BGM-06-20	3⁄4	4.7
BSG-00	BGM-06X-20	1	5.7
BSG 10	BGM-10-20	1 1/4	8.4
B30-10	BGM-10X-20	11/2	10.3

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. (^{1.6}/_√)

The sub-plates are those for pilot operated relief valves. For dimensions, see page C-9.

Option

Models with Vent Restrictor

The type with a vent restrictor has a vent restrictor in vent types 2B3A and 2B3B added between a relief valve and a solenoid operated directional valve. If prevents shock to the main circuit by gradually lowering the venting pressure in the shift from the set pressure to unloading.

Unloading pressure are the same as without a vent restrictor.



Instructions

- If a remote control relief valve is used in the vent circuit, see page C-3. In addition, if the internal volume of the vent line is too large, chattering is likely to occur. Thus, as far as possible reduce the inside diameter and the length of the pipe.
- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. Pressure change of one handle revolution is about 5 MPa. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.
- With a small flow, the setting pressure may be unstable. Use with the minimum flow rate as the below chart.

Valve Size	Min. Flow
03	Q L/min
06	8 L/IIIII
10	15 L/min



For other dimensions, see the above figure.

IKEN



DC Solenoid 185.5 138.5 R (AC→DC) Solenoid For other dimensions, see the above figure. For other dimensions, see the above figure.

Name

AC Solenoid

Coil Type

A *

D*

R *

h

53

64

57.2

i

65

76

79

n

39

39

53

Model Numbers

A-BSG-03

A-BSG-06

A-BSG-10

d

255.8

279.8

313.8

е

160.5

178

f

113.5

131

List of Seals



BST-03, 06, 10						
Name of		of Part Numbers				
Itelli	Parts	BST-03	BST-06	BST-10	Qiy.	
21	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1	
24	O-Ring	OR NBR-90 P32-N	OR NBR-90 P32-N	OR NBR-90 P32-N	1	

BSG-03, 06, 10

Itam	Name of	Part Numbers					
nem	Parts	BSG-03	BSG-06	BSG-10	Qiy.		
21	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1		
22	O-Ring	OR NBR-90 P9-N	OR NBR-90 P11-N	OR NBR-90 P9-N	1		
23	O-Ring	OR NBR-90 P18-N	OR NBR-90 P28-N	OR NBR-90 P32-N	2		
24	O-Ring	OR NBR-90 P32-N	OR NBR-90 P32-N	OR NBR-90 P42-N	1		

Note: The Pilot Valve for item (2), see "DSG-01 Series Solenoid Operated Directional Valves" of the catalogue "E: Directional Controls".

Δ_	BST_03	06	10	
A -	BSG ^{03,}	00,	10	

Item	Name of Parts	Part Numbers	Qty.
38	O-Ring	OR NBR-90 P8-N	2
40	O-Ring	OR NBR-90 P14-N	2

Solenoid Controlled Relief Valves (High Pressure Type)

The solenoid controlled relief valve is a combination of a pilot operated relief valve and a solenoid operated directional valve. It is used for no-load pump operation by using electric signals or, together with a remote control relief valve, for two or three pressure control of the hydraulic system. This valve is able to adjust pressure up to maximum 35 MPa.

Specifications

Model Numbers	Max. Operating Pres. MPa	Pres. Adj. Range MPa	Max. Flow L/min
B3SG-03-*-*-*-10	25	→ 25	250
B3SG-06-*-*-*-10	55	X = 33	500

★ For minimum adjustment pressures and other characteristics, see page C-15.

Approx. Mass

Model Numbers	ibers Double Sol. Single Sol.		With Vent Restrictor
B3SG-03	6.0 kg	5.5 kg	6.6 kg
B3SG-06	7.0 kg	6.5 kg	7.6 kg





Model Number Designation

Α-	B3S	G	-03	- V	-2B3A	-A100	— N	-10
With Vent ^{*1} Restrictor	Series Number	Type of Mounting	Valve Size	High Venting★2 Pres. Feature	Vent Type★3	Coil Type ^{★4}	Type of Electrical Con.	Design Number
A: With Vent Restrictor	B3S : Solenoid Controlled Relief	G : Sub-plate	03	V : For High Venting Pressure	2B3A 2B3B 2B2B	AC : A100, <u>A120</u> A200, <u>A240</u> DC :	None: Terminal Box Type N : With	10
(Option) (Omit if not required)	Valves (High Pressure Type)	Mounting	06	Feature (Omit if not required)	2B2 3C2 3C3	D12, D24 D48 AC→DC Rectified : R100, R200	Plug-in Connector (DIN) (Option)	10

★1. Models with vent restrictor are applicable only for the vent type 2B3A and 2B3B. For details, see page C-23 "Option".

 \star 2. Use high venting pressure types to reduce changeover time from unloading to onloading.

★3. The details of the vent types are the same as for solenoid controlled relief valves BST/BSG. See page C-18 "Vent Types".

★4. The coil codes are the same as for solenoid operated directional valve DSG-01. See the Solenoid Ratings on page C-52.

Request

The coil type numbers in the shaded column are handled as optional extras. In case these coils are required to be chosen, please confirm the time of delivery with us before ordering.

Accessories

Mounting Bolts

Valve Model Numbers	Socket Head Cap Screw
B3SG-03	M12□40L 4 Pcs.
B3SG-06	M16□50L 4 Pcs.

Type of Electrical Conduit Connection

Electrical conduit connection is same as solenoid operated directional valve DSG-01. For details, see page C-51.

Sub-plates

Valve Model Numbers	Sub-plate Model Numbers	Thread Size Rc	Approx. Mass kg
B3SG-03	BGM-03-20	3⁄8	2.4
	BGM-03X-20	1/2	3.1
B3SG-06	BGM-06-20	3⁄4	4.7
	BGM-06X-20	1	5.7

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. (¹⁶/₂)

The sub-plates are those for pilot operated relief valves. For dimensions, see page C-9.

Option

Models with Vent Restrictor

The type with a vent restrictor has a vent restrictor in vent types 2B3A and 2B3B added between a relief valve and a solenoid operated directional valve. If prevents shock to the main circuit by gradually lowering the venting pressure in the shift from the set pressure to unloading.

Unloading pressure are the same as without a vent restrictor.



Instructions

- When control in the vent circuit, if the internal volume of the vent line is too large, chattering is likely to occur. Thus, as far as possible reduce the inside diameter and the length of the pipe.
- To adjust the pressure, loosen the lock nut and turn the handle slowly clockwise for higher pressures or anti-clockwise for lower pressures. Pressure change of one handle revolution is about 7 MPa. After adjustments, do not forget to tighten the lock nut.
- Piping of the tank line should not be connected to any tank line of the other valves, but connected directly to the reservoir.
- With a small flow, the setting pressure may be unstable. Use with the minimum flow rate as the below chart.

Valve Size	Min. Flow	
03	Q I /min	
06	8 L/min	



ΫÖ

۲

۲

List of Seals



B3SG-03, 06

Itam	Nama of Dorta	Part Numbers			
Item	Ivalle of Parts	B3SG-03	B3SG-06	Qty.	
16	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1	
17	O-Ring	OR NBR-90 P18-N	OR NBR-90 P28-N	2	
18	O-Ring	OR NBR-90 P14-N	OR NBR-90 P14-N	1	
19	O-Ring	OR NBR-90 P9-N	OR NBR-90 P11-N	1	
20	O-Ring	AS568-123 (NBR-90)	AS568-123 (NBR-90)	1	
21	O-Ring	AS568-025 (NBR-90)	AS568-025 (NBR-90)	1	
22	O-Ring	AS568-024 (NBR-90)	AS568-024 (NBR-90)	1	
23	O-Ring	AS568-012 (NBR-90)	AS568-012 (NBR-90)	2	
24	Back-up Ring	SO-BRB-34	SO-BRB-34	1	
25	Back-up Ring	SO-BRB-32	SO-BRB-32	1	

Note: The Pilot Valve for item 35, see "Solenoid Operated Directional Valves, DSG-01 Series" of the catalogue "E: Directional Controls".

<u>A</u>-B3SG-03, 06 (Models with Vent Restrictor)



A-B3SG-03, 06

Item	Name of Parts	Part Numbers	Qty.
43	O-Ring	OR NBR-90 P14-N	2
44	O-Ring	OR NBR-90 P8-N	2

H/HC Type Pressure Control Valves

These valves are hydraulically damped, direct operated, pressure control valves which can be actuated by internal or external pilot pressure.

H Type Pressure Control Valves

There are various types of valve including sequence, unloading and low pressure relief valves.

HC Type Pressure Control Valves They are available with integral check valves

They are available with integral check valves for use when free reverse flow from secondary port to the primary port is desired. There are various types of valve including sequence with check and counterbalance valves.



Corrigo	Model N	Max. Operating	Max. Flow	Approx. Mass kg		
Series	Threaded Connection	Sub-plate Mounting	Pres. MPa	L/min	H/HC Type	HG/HCG Type
H Type Pressure Control Valves	HT-03- * * - * -22	HG-03- * * - * -22		50	3.7	4.0
	HT-06- ** - * -22	HG-06- * * - * -22	21	125	6.2	6.1
	HT-10-**-*-22	HG-10- * * - * -22		250	12.0	11.0
HC Type Pressure Control Valves	HCT-03- * * - * -22	HCG-03- * * - * -22		50	4.1	4.8
	HCT-06- * * - * -22	HCG-06-**-*-22	21	125	7.1	7.4
	HCT-10-* *-*-22	HCG-10- ** - * -22		250	13.8	13.8

For check valve pressure drops of HC type, see free flow pressure drop characteristics.

Yuken can offer flanged connection valves described below.For details, contact us and request information.Model NumbersMax. Operating
Pres. MPaMax. Flow
L/minHF/HCF-10-**-*-22
HF/HCF-16-**-*-2021250
500



Model Number Designation

Н	Т	-03	-C	3	-P	-22
Series Number	Type of Mounting	Valve Size	Pres. Adj. Range MPa	Valve Type★¹	With Auxiliary Pilot Pressure*2	Design Number
		03				22
LI : II Tama	T : Threaded Connection	06				22
Pressure		10				22
Control Valves	G : Sub-plate Mounting	03	L : 0.25 - 0.45	1 2		22
		06			P : With Auxiliary Pilot Pressure	22
		10	N : 0.9 - 1.8			22
		03	A : 1.8 - 3.5 B : 3.5 - 7.0 C : 7.0 - 14	3		22
	T : Threaded	06		Д		22
Pressure		10	<u> </u>			22
Control Valves		03				22
	G : Sub-plate Mounting	06				22
	0	10				22

★1. For the details of valve types, see the following page.

For combinations, see the chart below.

★2. Models with auxiliary pilots are used where valves must be operated under a lower external pilot pressure than the adjusted pressure (types N, A, and B: about 1/8 of adjusted pressure; type C: about 1/16).

• Combination List of Pres. Adj. Range and "P" Auxiliary Pilots.

Valve Type	Type 1				Type 2		Type 3		Type 4	
Pres. Adj. Range	HT, Without P	HG With P	HCT, Without P	HCG With P	Without P	With P	Without P	With P	Without P	With P
L	0	—	0	—	0	—	0	—	0	—
М	0	—	0	—	0	—	0	—	0	_
N	_	_	0	0	0	0	0	0	0	0
А	-	_	0	0	0	0	0	0	0	0
В	-		0	0	0	0	0	0	0	0
С	_		0	0	0	0	0	0	0	0

Instructions

- To adjust the pressure, loosen the lock nut and turn the pressure adjustment screw slowly clockwise to increase pressures or anti-clockwise to decrease pressures. After adjustments, do not forget to tighten the lock nut.
- Connect the secondary side pressure ports of types 1 and 4 (internal drain) and the drain ports of types 2 and 3 (external drain) directly to the reservoir with a back pressure close to the atmospheric pressure.

Accessories

Mounting Bolts

	-		
Valve Size Valve Model Numbers	03	06	10
HG	M10 50	L : 4 Pcs.	M10⊡50L : 6 Pcs.
HCG	M10□70L : 4 Pcs.	M10⊟80L : 4 Pcs.	M10□100L : 6 Pcs.

Sub-plates

Valve Model Numbers	Sub-plate Model Numbers	Thread Size Rc	Approx. Mass kg
	HGM-03-20	3/8	1.6
HU/HCU-03- * * -22	HGM-03X-20	1/2	1.0
	HGM-03-P-20	3/8	2.0
HG/HCG-03- * *-P-22	HGM-03X-P-20	1/2	2.0
	HGM-06-20	3⁄4	2.4
HG/HCG-00- * *-22	HGM-06X-20	1	3.0
	HGM-06-P-20	3⁄4	2.4
HG/HCG-00- * *-P-22	HGM-06X-P-20	1	3.0
	HGM-10-20	11/4	4.8
HG/HCG-10-* *-22	HGM-10X-20	1 1/2	5.7
	HGM-10-P-20	1 1/4	4.8
HU/HUU-10-* *-P-22	HGM-10X-P-20	11/2	5.7

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. (¹⁶/₂)

The sub-plates are those for H Type Pressure Control Valves. For dimensions, see page C-32.

Valve TypesH Type

Valve Type	Type 1: Low Pressure Relief Valve	Type 2: Sequence Valve	Type 3: Sequence Valve	Type 4: Unloading Valve
Pilot-Drain Type	Internal Pilot-Internal Drain	Internal Pilot-External Drain	External Pilot-External Drain	External Pilot-Internal Drain
Operations				
Graphic Symbols		With auxiliary pilot port		
Descriptions	Can be used as low pressure relief valve, but be careful to occurrence of surge pressure.	Used to control the operational sequence of two or more actuators. If primary pressure exceeds the pressure setting, effective fluid is delivered to the secondary side.	Used for the same purpose as for the type 2. Operated by external pilot pressure irrespective of primary pressure.	Used as unloading valve. If external pilot pressure exceeds the pressure setting, the pump is turned no-load by releasing all fluid to the tank.

• НС Туре

Valve Type	Type 1: Counterbalance Valve	Type 2: Sequence and Check Valve	Type 3: Sequence and Check Valve	Type 4: Counterbalance Valve
Pilot-Drain Type	Internal Pilot-Internal Drain	Internal Pilot-External Drain	External Pilot-External Drain	External Pilot-Internal Drain
Operations				
Graphic Symbols	With auxiliary pilot port	With auxiliary pilot port	With auxiliary pilot port	With auxiliary pilot port
Descriptions	Used to prevent gravitational falls by generating a pressure on the actuator return side. If primary pressure exceeds the pressure setting, fluid is released to keep the pressure constant. Reversed flow is free by a check valve.	Used to control the operating sequence of two or more actuators. If primary pressure exceeds the pressure setting, effective fluid is delivered to the secondary side. Reversed flow is free by a check valve.	Used for the same purpose as for type 2. Operated by external pilot pressure irrespective of primary pressure. Reversed flow is free by a check valve.	Used for the same purpose as for type 1. Operated by external pilot pressure irrespective of primary pressure. Reversed flow is free by a check valve.











Instructions of HGM Type Sub-plates for Each Control Valves

HGM Type Sub-plates are used for H/HC Type Pressure Control Valves, and for Poppet Type Pressure Control Valves, Pressure Reducing Valves, Pressure Reducing and Check Valves, Pilot Operated Check Valves. See the table below about the connection between each ports and control valves, please use by these indications.



Name of Ports and Instructions

Name of Values	Valve Model Numbers		Name of Ports				
Name of valves			Port (A)	Port (B)	Port D	Port 🛞	Port 🕅
H Type Pressure Control Valves	HG	03 -06 10	Primary Pressure Port	Secondary Pressure Port	Drain Port	External Pilot Port	Auxiliary Pilot Port (For "P" models only)
HC Type Pressure Control Valves	HCG	03 -06 10	Primary Pressure Port or Free Flow Outlet Port	Secondary Pressure Port or Free Flow Inlet Port	Drain Port	External Pilot Port	Auxiliary Pilot Port (For "P" models only)
Pressure Reducing Valves	RG	03 -06 10	Primary Pressure Port	Secondary Pressure Port	Not Use	Drain Port	
Pressure Reducing and Check Valves	RCG	03 -06 10	Primary Pressure Port or Free Flow Outlet Port	Secondary Pressure Port or Free Flow Inlet Port	Not Use	Drain Port	
Pilot Operated Check Valves	CP*G	03 -06 10	Free Flow Inlet Port or Reversed Free Flow Outlet Port	Free Flow Inlet Port or Reversed Free Flow Outlet Port	Train Port *	Pilot Port	

 \star If use internal drain type valves, have to plug on the drain port \mathbb{D} of sub-plates.



Hydraulic Fluid: Viscosity 35 mmZs, Specific Gravity 0.850



• For any other viscosity, multiply the factors in the table below.

Viscosity mm ² /s	15	20	30	40	50	60	70	80	90	100
Factor	0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

For any other specific gravity (G'), the pressure drop (P') may be obtained from the formula below.
 ∠P'= ∠P (G'/0.850)

Nominal Override Characteristics

Hydraulic Fluid: Viscosity 35 mmt Specific Gravity 0.850







OR NBR-90 P28-N

OR NBR-90 P28-N

PRESSURE CONTROLS

List of Seals



6

(19)

 $\overline{(7)}$

(26)

23

(28)

(20)

(1)

3

(17)

	Name of		Q	Qty.		
Item	Parts	HT HG -03	HT HG -06	HT HG -10	HT-*	HG-*
22	O-Ring	OR NBR-90 P4-N	OR NBR-90 P4-N	OR NBR-90 P4-N	_	3*
23	O-Ring	OR NBR-90 P6-N	OR NBR-90 P6-N	OR NBR-90 P6-N	4	4
24	O-Ring	OR NBR-90 P9-N	OR NBR-90 P9-N	OR NBR-90 P9-N	-	1*
25	O-Ring	OR NBR-90 P9-N	OR NBR-90 P9-N	OR NBR-90 P9-N	-	2
26	O-Ring	OR NBR-70-1 P11-N	OR NBR-70-1 P15-N	OR NBR-70-1 P20-N	1	1
28	O-Ring	OR NBR-90 P18-N	OR NBR-90 P28-N	OR NBR-90 P32-N	-	2
29	O-Ring	OR NBR-90 P22-N	OR NBR-90 P28-N	OR NBR-90 P36-N	2	2

 \star Used only for models with auxiliary pilot pressure (P).

HCT-03, 06, 10 HCG-03, 06, 10

O-Ring OR NBR-90 P22-N 29 \star Used only for models with auxiliary pilot pressure (P).

OR NBR-90 P18-N

Name of Parts

O-Ring

O-Ring

O-Ring

O-Ring

O-Ring

O-Ring

O-Ring

Item

22

23

24

25

26

27

28

1			



	9 5			
	Part Numbers		Q	ty.
HCT HCG -03	HCT HCG -06	HCT HCG -10	HCT-*	HCG-*
OR NBR-90 P4-N	OR NBR-90 P4-N	OR NBR-90 P4-N	-	3*
OR NBR-90 P6-N	OR NBR-90 P6-N	OR NBR-90 P6-N	4	4
OR NBR-90 P9-N	OR NBR-90 P9-N	OR NBR-90 P9-N	_	1*
OR NBR-90 P9-N	OR NBR-90 P9-N	OR NBR-90 P9-N	_	2
OR NBR-70-1 P11-N	OR NBR-70-1 P15-N	OR NBR-70-1 P20-N	1	1
OR NBR-90 P12-N	OR NBR-90 P18-N	OR NBR-90 P22A-N	1	1

OR NBR-90 P32-N

OR NBR-90 P36-N

_

2

2

2

(8)

(16)

(2)

(29)

4

(12)

(13)

(27)

(10)

-1

h

Pressure Reducing Valves Pressure Reducing and Check Valves

Pressure reducing valves are used to set the pressure of a hydraulic circuit below that of the main circuit. In addition, operation under remote control is possible by using the remote control port. Pressure reducing and check valves have check valves, which allow a free flow from the secondary side to the primary.

Specifications

Model N	Jumbers	Max.	Max. I	Flow*1	Drain*2	App Mas	orox. s kg		
Threaded Connection	Sub-plate Mounting	Pres. MPa	Setting Pressure MPa	Max. Flow L/min	Flow L/min	R * T Type	R * G Type		
RT 02 * 22	RG 02 * 22	21	0.7 - 1.0	40	0.9 1.0	RT: 4.3	RG: 4.5		
RCT ^{-03-*-22}	RCG ^{-03- * -22}	21	1.0 - 20.5	50	0.8 - 1.0	RCT : 4.8	RCG: 5.4		
	RG RCG ⁻⁰⁶⁻ *-22	21	0.7 - 1.0	50	0.8 - 1.1	RT : 6.9 RCT :	RG :		
RT RCT ^{-06-*-22}			1.0 - 1.5	100			6.8 RCG:		
Ref		Red	Red	Red		1.5 - 20.5	125		RT: F 6.9 6 RCT: F 7.8 8
			0.7 - 1.0	130					
RT 10 * 22	RG RCG ⁻¹⁰⁻ *-22	21	1.0 - 1.5	180	10.15	RT: 12.0	RG : 11.0		
RCT ^{-10-*-22}		21	1.5 - 10.5	220	1.2 - 1.3	RCT:	RCG:		
			10.5 - 20.5	250		15.0	15.0		





Graphic Symbols



Remote control connection





Sub-plates are available. Specify the sub-plate model number from the table left. When sub-plates are not used, the mounting surface should have a good machined finish. (^{1.6}√)

The sub-plates are the same as those for H type pressure control valves. With the reducing and check valve, the sub-plate is used in a position 180° turned (upside down) from the normal position. When mounting the sub-plate, be sure to bring the valve locating pin to the sub-plate pin hole. For dimensions, see page C-32. For instruction details, see page C-33.

\star 1. The max. flow rates are those shown at t	the primary pressure at 21 MPa.
---	---------------------------------

★2. The drain flow rates are equal to pilot flow rates when differential pressure between primary and secondary pressure is at 20.5 MPa.

Yuken can offer flanged connection valves described below. For details, contact us.					
Model Numbers	Max. Operating Pres. MPa	Max. Flow L/min			
RF RCF ^{-10-*-22}	21	250			
RF RCF ⁻¹⁶⁻ *-20	- 21	500			

Model Number Designation

RC	Т	-03	—В	-22
Series Number	Type of Mounting	Valve Size	Pres. Adj. Range MPa	Design Number
B : Pressure	T . (7) 1 1	03		22
R · Pressure Reducing	I : Threaded	06		22
Valves	Connection	10	B : 0.7 - 7	22
RC:	0	03	U : 3.5 - 14 H : 7 - 20.5	22
Pressure Reducing	G : Sub-plate	06	11 7 20.5	22
and Check Valves	woulding	10	1	22

Sub-plates

Valve Model Numbers	Sub-plate Model Numbers	Thread Size Rc	Approx. Mass kg
RG 02	HGM-03-20	3/8	16
RCG^{-03}	HGM-03X-20	1/2	1.0
RG of	HGM-06-20	3⁄4	2.4
RCG ⁻⁰⁶	HGM-06X-20	1	3.0
RG 10	HGM-10-20	11/4	4.8
RCG^{-10}	HGM-10X-20	1 1/2	5.7

Instructions

RT-10

132

66

43

167

- To adjust the pressure, loosen the lock nut and turn the pressure adjustment handle slowly clockwise for higher pressures and anticlockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Connect the drain port directly to the reservoir in which case the pressure at the drain port should be kept at a low back pressure close to the atmospheric pressure.

Accessories

Mounting Bolts

Valve Model	Socket Head Cap	Valve Model	Socket Head Cap
Numbers	Screw	Numbers	Screw
RG-03	M10⊡50L4 Pcs.	RCG-03	M10□70L4 Pcs.
RG06	M10⊟50L4 Pcs.	RCG-06	M10□80L4 Pcs.
RG-10	M10⊡50L6 Pcs.	RCG-10	M10□90L6 Pcs.



216

124

64

40

12

46

11/4

52











Pressure Drop for Reversed Free Flow





Hydraulic Fluid: Viscosity 35 mmt s, Specific Gravity 0.850



For any other viscosity, multiply the factors in the table below.

Viscosity mm ² /s	15	20	30	40	50	60	70	80	90	100
Factor	0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

● For any other specific gravity (G'), the pressure drop (P') may be obtained from the formula below. ∠P'= ∠P (G'/0.850)

Flow Rate vs. Secondary Pressure

Primary Pressure : 21 MPa Hydrauric Fluid : Viscosity 35 mm⊡s









List of Seals





			Q	ty.		
Item	Name of Parts	RT RG -03	RT RG -06	RT RG -10	RT- *	RG-*
30	O-Ring	OR NBR-90 P6-N	OR NBR-90 P6-N	OR NBR-90 P6-N	4	4
31	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1	1
32	O-Ring	OR NBR-90 P9-N	OR NBR-90 P9-N	OR NBR-90 P9-N	-	2
34	O-Ring	OR NBR-90 P18-N	OR NBR-90 P28-N	OR NBR-90 P32-N	-	2
35	O-Ring	OR NBR-90 P22-N	OR NBR-90 P28-N	OR NBR-90 P36-N	2	2

RCT-03, 06, 10





			Qty.			
Item	Name of Parts	RCT RCG ⁻⁰³	RCT RCG ⁻⁰⁶	RCT RCG ⁻¹⁰	RCT-*	RCG-*
30	O-Ring	OR NBR-90 P6-N	OR NBR-90 P6-N	OR NBR-90 P6-N	4	4
31	O-Ring	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	OR NBR-70-1 P9-N	1	1
32	O-Ring	OR NBR-90 P9-N	OR NBR-90 P9-N	OR NBR-90 P9-N	-	2
33	O-Ring	OR NBR-90 P12-N	OR NBR-90 P18-N	OR NBR-90 P22A-N	1	1
34	O-Ring	OR NBR-90 P18-N	OR NBR-90 P28-N	OR NBR-90 P32-N	-	2
35	O-Ring	OR NBR-90 P22-N	OR NBR-90 P28-N	OR NBR-90 P36-N	2	2

Pressure Reducing and Relieving Valves

Pressure reducing and relieving valves are composite pressure control valves having pressure reducing and counterbalancing functions developed for hydraulic balancing circuits.

Specifications

Model Numbers	Max. Operating Pres. MPa	Pres. Adj. Range MPa	Max. Flow L/min	Relieving Flow L/min	Drain Flow L/min	Approx. Mass kg
RBG-03-*-10	14	0.6 - 13.5	50	50	0.6 - 1	4.2
RBG-06-*-10	25	0.8 - 24.5	125	125	1.5 - 2	11

Model Number Designation

	-			
RB	G	-03	—R	-10
Series Number	Type of Mounting	Valve Size	Drain Type	Design Number
RB : Pressure Reducing and Relieving Valves	G: Sub-plate Mounting	03 06	None: Internal Drain R : External Drain	10









- To use remote control relief valve in the venting circuit, see page C-3. If the internal volume of the vent line is too large, chattering is likely to occur. Thus, as far as possible reduce the inside diameter and the length of the pipe.
- To adjust the pressure, loosen the lock nut and turn the pressure adjustment handle slowly clockwise for higher pressures and anticlockwise for lower pressures. After adjustments, do not forget to tighten the lock nut.
- Connect the tank pipe not to any other line but directly to the reservoir.

Sub-plates	3			
Valve Model Numbers	Sub-plate Model Numbers	Thread Size	Approx. Mass kg	
	RBGM-03-10	3/8	1.6	
KBG-03	RBGM-03X-10	1/2	1.6	
RBG-06	RBGM-06-10	3⁄4	4.8	
KBG 00	RBGM-06X-10	1	4.0	

Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish. (^{1.6}√)

AccessoriesMounting Bolts

Valve Model Numbers	Socket Head Cap Screw
RBG-03	M10 65L 4 pcs.
RBG-06	M10 D 70L 4 pcs.



Vent Connection

Pressure Reducing and Relieving Valves

10 MPa.

Pressure Adj. Handle

6

NC.



Ð

Primary Pressure Port

Two Collars*

Dia. 4

E

[-

ſ

E

Drain Port

Lock Nut

ф Π.

14 Hex.

79.4 104

Vent Port

H 56 57

Mounting Surface (O-Rings Furnished)

Rc 3/8 Thd.

Secondary Pressure Port

139 116

 \bigcirc





Nominal Override Characteristics

Hydraulic Fluid: Viscosity 35 mm

---- Relieving Reducing

1

20.4

69.7

98.4

32.5

93.8





Min. Adj. Pressure & Vent Pressure

Hydraulic Fluid: Viscosity 35 mm^[] Specific Gravity 0.850

Specific Gravity 0.050



Pressure Drop

YUKEN

Hydraulic Fluid: Viscosity 35 mm⊠s Specific Gravity 0.850



• For any other viscosity, multiply the factors in the table right.

● For any other specific gravity (G'), the pressure drop (P') may be obtained from the formula below. ∠P'= ∠P (G'/0.850)

List of Seals









Viscosity mm ² /s	15	20	30	40	50	60	70	80	90	100
Factor	0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

Item	Name of Parts	Part Numbers	Qty.
15	O-Ring	OR NBR-90 P24-N	1
16	O-Ring	OR NBR-90 P18-N	3
17	O-Ring	OR NBR-90 P9-N	1
18	O-Ring	OR NBR-70-1 P9-N	1

Item	Name of Parts	Part Numbers	Qty.
11	O-Ring	OR NBR-90 P9-N	2
12	O-Ring	OR NBR-90 P24-N	1
13	O-Ring	OR NBR-90 P28-N	3
14	O-Ring	OR NBR-90 P30-N	1

★ For details of pilot relief valves item ⁽¹⁾, see page C-4, DG-01.

- For details about Brake Valves and Unloading Relief Valves, please contact us. -

Brake Valves

Brake valves are used on hydraulic cylinders and in brake circuits of hydraulic motors. They can brake with any pressure, permitting smooth stopping.





Specifications

Model Numbers	Max. Operating Pres. MPa	Pres. Adj. Range MPa	Max. Flow L/min
UBGR-03-*-B-20		0.7 - 7.0	50
UBGR-03-*-H-20	25	3.5 - 25	50
UBGR-06-*-20	23	0.7 - 25	125
UBGR-10-*-20		0.7 - 25	200

Unloading Relief Valves

These valves are used to operate the pumps with minimum load in accumulator circuits or in high-low pump circuits.

Specifications

Model Numbers	Max. Operating Pres. MPa	Pres. Adj. Range MPa	Max. Flow L/min
BUCG-06- * * -30	21	B: 2.5 - 7.0	125
BUCG-10-**-25	- 21	H : 7.0 - 21	250



Graphic Symbol



Brake Valves / Unloading Relief Valves

Semiconductor Type Pressure Switches

These pressure switches have built-in electronic circuit on a semiconductor pressure sensor and an open collector insulated by a photocoupler has been used as output. As the use of semiconductor has put movable parts away from the sensor section, high reliability and durability can be obtained.

These pressure switches are suitable for the applications not only compact, light weight and vibration-proof are required but also better substitute to conventional pressure switches.

	5			
J	Т	-02	-100	-11
Series Number	Type of Mounting	Valve Size	Max. Setting Pressure MPa	Design Number
J : Semiconductor Type Pressure Switch	T : Threaded Connection	02	35 : 3.5 100 : 10 200 : 20 350 : 35	11

Model	Number	Designation
moduor	1 autoci	Debignation

Madal Numbers	IT_02	IT_02	IT_02	IT_02	
Descriptions	-35-11	-100-11	-200-11	-350-11	
Max. Operating Pressure MPa	10	10	20	35	
Proof Pressure MPa	20	20	40	50	
Pressure Setting Range MPa	0.1 - 3.5	1 - 10	2 - 20	3.5 - 35	
Pressure Setting (ON Pressure Setting)	Single adjustment: ON trimmer setting (variable resistor)*				
Differential Pressure Setting (OFF Pressure Setting)	Single adjustment: DIFF trimmer setting * (-1 to -10% of the ON pressure setting)				
Sign on act	When the ON pressure, the LED indicator lights.				
Output System	Open collector (photocoupler insulated) Maximum operating voltage : 35 VDC; maximum current: 100 mA				
Power Source	10 to 28 VDC (ripple included). A constant-voltage power supply must be used. Current consumption: 10 mA.				
Insulation Resistance	$100 \text{ M}\Omega$ or more				
Response Time	1.5ms (no damper)	20 ms (damper contained)			
Repeatability	Approx. 0.5 %				
Operating Temperature Range	−20 - +70°C				
Setting Fluctuation with Temperature Drift	1% or less of the maximum operating pressure relative to 10 °C change.				
Storage Temperature Range	-40 - +105°C				
Dust-proofness / Water-Proofness	IEC Pub. 529 IP54				
Vibration-resistance	$98m/s^2$ (10 - 55 Hz) X direction : 2h, Y direction : 2h, Z direction : 2h				
Shock-resistance	98 m/s ²				
Mass	175g				









With Protect Cover The models with protect cover those dust-proofness / water-proofness grade up to IP65 level is available. (Example) JT-02-35-S-11

With Protect Cover

For details of the models with protect cover, please contact us.

★ Trimmer Rotation Angle: 0 to 260°

Instructions

Voltage-proof test should not be carried out as semiconductor has been used.



Adjustment

- 1. Before starting, turn the ON and DIFF trimmers fully clockwise. (Trimmer Rotation Angle: $0 260^{\circ}$)
- 2. Turn on the power.
- 3. < ON pressure setting >

Apply required pressure to the switch. Turn ON trimmer slowly anti-clockwise and stop it when LED indicator lights, ON setting obtained.

Application Examples of Electrical Circuit

- 4. < Differential pressure setting > Gradually reduce pressure to obtain the required OFF pressure. Then, turn DIFF trimmer anti-clockwise slowly and stop it when LED indicator goes off. The OFF setting is now obtained.
- Make sure if "ON" or "OFF" setting is correct by working of LED indicator when applying or reducing pressure repeatedly several times.



Pressure Monitoring System

The pressure monitoring system is for watching hydraulic system pressure and is composed of highly reliable pressure sensor (SJT*-02-10) and easy-to-use digital pressure monitor ($DP*_*-*-10$). There is no specific model number code for the pressure monitoring system itself, therefore, when ordering, specify the digital pressure monitor and pressure sensor with respective model number code.

Remote Pressure Indication

Even if the monitor is located away from the unit, remote pressure indication can be obtained by combination with special sensors.

Remote-Setting Pressure Switches

The pressure sensor can be used as a pressure switch with two contacts: top and bottom. Pressure can be set and checked without using any other pressure gauge, moreover, such pressure setting and pressure check can be made when no pressure is applied in the hydraulic system.



Digital Pressure Monitors

The digital pressure monitor indicates the system pressure and also dispatches signals when the system pressure reaches to the preset pressure. The monitor can be separated from the sensor and installed away from the sensor. The monitor and the sensor so separately installed can be connected by wire, therefore, a long hydraulic piping is not required. The digital pressure monitor provides high accuracy when it is used with a special pressure sensor (SJT*-02-10).



Specifications

Model Numbers	Input Voltage	Output System	Pressure Setting
DP20-*-*-10	0 - 4.5V/0 - 19.6 MPa	Open-collection output □2	Total 4 points: high (HI) and low (LO) limits
DP35-*-*-10	0 - 4.5V/0 - 34.3 MPa	40 V - 100 mA (max.)	for 2 channels (each set independently)

Pressure Sensors

The pressure sensor uses semiconductors and has no moving parts for high reliability and durability.

It provides high accuracy when combined with the special monitor (DP*-*-*-10)

Specifications

Model Numbers	Rated Pres. Range	Output Range *	Power Supply		
SJT20-02-10	0 - 20 MPa	0.5 4.5V	DC 5 0+0 5V		
SJT35-02-10	0 - 35 MPa	0.5 - 4.5 V	DC 5.0±0.5V		

★ Proportional to supply voltage if this voltage is 5.00 V



Graphic Symbol



— For details about Pressure Monitoring System, please contact us. —

Electrical Conduit Connection

Details of Receptacle



- \star 1. There are two grounding terminals. You can use either one.
- \star 2. If you do not need the common plate, remove it.
- \bigstar 3. With DC solenoids, polarity is no question.

Do not perform wiring while the power is on. Doing so may result in electric shock, burns or death.
Make the wiring properly. Improper wiring will cause an irregular movement of the machine, resulting in a grave accident.



Electrical Circuit (In Case of Single Solenoid Type)

Electrical Conduit Connection

Solenoid Ratings

	Electric Source	Coil Type ^{★3}	Frequency (Hz)	Voltage (V)		Current & Power at Rated Voltage		
Valve Type				Source Rating	Serviceable Range	Inrush ^{*2} (A)	Holding (A)	Power (W)
Standard AC ^{*1} Type AC		A100	50	100	80 - 110	2.42	0.51	
			60	100	90 - 120	2.14	0.37	
				110		2.35	0.44	
		A120	50	120	96 - 132 108 - 144	2.02	0.42	-
	AC		60	120		1.78	0.31	
		A200	50	200	160 - 220	1.21	0.25	
			60	200	180 - 240	1.07	0.19	
				220		1.18	0.22	
		A240 -	50	- 240	192 - 264	1.01	0.21	
			60		216 - 288	0.89	0.15	
Туре	DC (K Series)	D12		12	10.8 - 13.2		2.45	29
		D24		24	21.6 - 26.4		1.23	
		D48		48	43.2 - 52.8		0.61	
$AC \rightarrow DC$	$AC \rightarrow DC$	R100	50/60	100	90 - 110		0.33	20
	Rectified R200	30/60	200	180 - 220	1 —	0.16	29	

★1. AC Solenoid

AC solenoid is not available in shockless type.

R type models with built-in current rectifier is recommended for shockless operation with AC power.

★2. Inrush Current

Inrush current in the above table show rms values at maximum stroke.

 \bigstar 3. There are more coil types other than the above. For details, please make inquiries.

The coil type numbers in the shaded column are handled as opotinal extras. In case these coils are required to be chosen, please confirm the time of delivery with us before ordering.